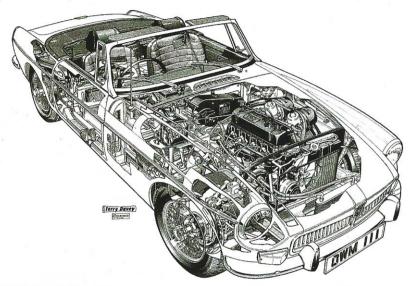


1/32 SCALE MODEL CONSTRUCTION KIT

MGB



Haynes Construction Kit Assembly Manual



The MGB

The first MGB, a Roadster model, rolled of the production line in 1962, powered by BMC's 1800 B-series engine. This affordable car captured perfectly the free spirit of the Sixties, and won instant acclaim from both the press and public, becoming one of the most popular sports cars of the era. The MGB's light weight, made possible by its monocoque body – an innovation at that time – meant that performance was brisk, with a 0–60mph time of 11 seconds.

The Roadster model made up the bulk of production. From 1965, a GT coupé was added to the range. There was also an MGC, with an in-line 6-cylinder engine, and the ultimate incarnation, the MGB GT V8. Neither of these models sold in large numbers.

The Haynes Owners Workshop Manual for the MGB was first published in 1973.

Hints and Tips

- It is advisable for an adult to cut parts from the sprues using a sharp modelling knife, and remove any burrs before assembly.
- It is a good idea to study the drawings and practice assembly before cementing parts together.
- All parts are numbered using either small tags adjacent to each part on the sprues or on the part itself – these numbers correspond to those appearing in the assembly manual.
- Small parts can be painted before removing from their sprues for assembly.
- · Use polystyrene cement to glue the parts together.
- Carefully scrape any excess plastic (flash) and paint from surfaces to be cemented together.
- To apply decals, cut the relevant decal from the sheet as required, dip in warm water for a few seconds, then slide off the backing and position as shown.
 Press the decal lightly into position using a soft cloth.

WARNING!

For children over 8 years of age only. For use under adult supervision.

CAUTION!

Read the instructions before use, follow them and keep them for reference.

IMPORTANT SAFETY INFORMATION

Please read before commencing any of the activities

THIS PRODUCT IS INTENDED FOR CHILDREN AGED 8 YRS PLUS

ADULT SUPERVISION REQUIRED.

Chemical used in product:

POLY CEMENT (ADHESIVE) - BUTYL ACETATE

EC 204-658-1 CAS 123-86-4



Flammable

Keep well away from naked flame. Do not inhale the fumes from the burning material. Safety Advice

- · Do not allow the adhesive to come into contact with any part of the body, particularly the mouth and eyes
- Repeated exposure may cause skin dryness or cracking.
- Contact lenses should not be worn when working with this adhesive!
- Wash hands after carrying out activities.
- Clean all equipment after use. · Do make sure all containers are fully closed and properly stored after use
- in a cool dry place.
- Keep the product away from food and drink, pets and young children.
- . The adhesive is flammable, Keep away from heat, sparks and open flames.

First Aid

In case of skin contact: Wash affected area with plenty of water. If persistent irritancy occurs after washing seek medical advice. In case of eye contact: Wash out eye with plenty of water for at least 15 minutes, holding eye open. Seek immediate medical advice. If swallowed, wash out mouth with water, drink some fresh water. Do not induce vomiting and seek immediate medical advice. In case of inhalation of fumes move to fresh air at once. Vapours may cause drowsiness and dizziness. Seek medical attention. In case of doubt seek medical advice without delay. Take the adhesive and this instruction leaflet with you. In case of injury always seek medical advice

Record the telephone number of your local hospital in the box below. (Write the number in NOW so you do not have to search for it in an emergency)

Telephone Local Hospital:

N.B: Take the adhesive with you to the hospital!

Study drawings and practice assembly before cementing parts together. Carefully scrape plating and paint from cementing surfaces. All parts are numbered. Paint small parts before assembly. To apply decals cut sheet as required, dip in warm

water for a few seconds, slide off backing into position shown. Use in conjunction with box artwork.

ASSEMBLY ICON INSTRUCTIONS Repeat this Alternative Assembly Cement Do not parts operation cement step provided together Humbrol paint Clear part Weight Drill or Cut

Stage 1

Front suspension

Decals

- Paint the components using the colour numbers shown before assembly.
- Cement the parts together in the order shown.

Parts List

- Front coil spring/damper 1.2
- 34 Front lower wishbones
- 5,6 Front suspension upright/hub assembly
- Front suspension crossmember

Stage 3

pierce

Engine and transmission

Paint the components using the colour numbers shown before assembly.

colour

Cement the parts together in the order shown.

Parts List

- 11. 12 Engine/transmission half
- Inlet manifold/carburettors 13
- Exhaust manifold 14
- 15 Cam cover
- 16 Fan belt
- 17 Cooling fan
- Propeller shaft

Stage 2 Front suspension, floor pan and rear springs

- Paint the components using the colour numbers shown before assembly.
- Cement the parts together in the order shown.

Parts List

Parts List

- Front suspension assembly (from Stage 1) 1/
- Floor pan
- 9.10 Rear leaf springs

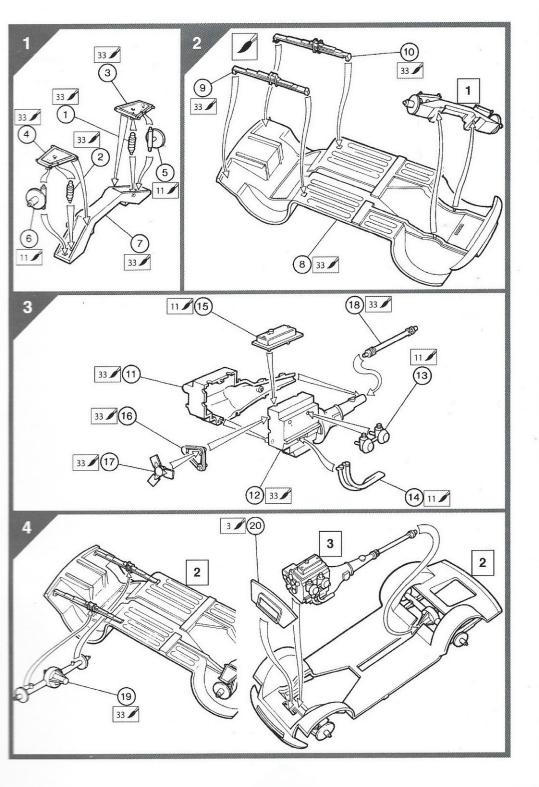
Stage 4

Fitting the engine/transmission and rear axle

- Paint the components using the colour numbers shown before assembly.
- Cement the parts together in the order shown.

Parts List

- Floor pan/rear leaf spring assembly (from Stage 2)
- Engine/transmission assembly (from Stage 3) 3/
- 19 Rear axle
- 20 Radiator/front panel



Stage 5 Wheels

- Paint the components using the colour numbers shown before assembly.
- · Cement the parts together in the order shown.

Parts List

21-24 Wheel 25-28 Tyre

Stage 6 Fitting the wheels

29-32 Knock-off wheel nuts

Note: Do not glue the wheel pivots into position in the wheels.

- Paint the components using the colour numbers shown before assembly.
- · Cement the parts together in the order shown.

Parts List

4/ Floor pan/engine/transmission/rear axle assembly (from Stage 4)
 5/ Wheel/tyre assembly (from Stage 5)

Stage 7

- Paint the components using the colour numbers shown before assembly.
- Cement the parts together in the order shown.

Parts List

33 Handbrake 34 Interior shell 35 Gear lever 36 Pedal assembly 37 Centre console

Stage 8

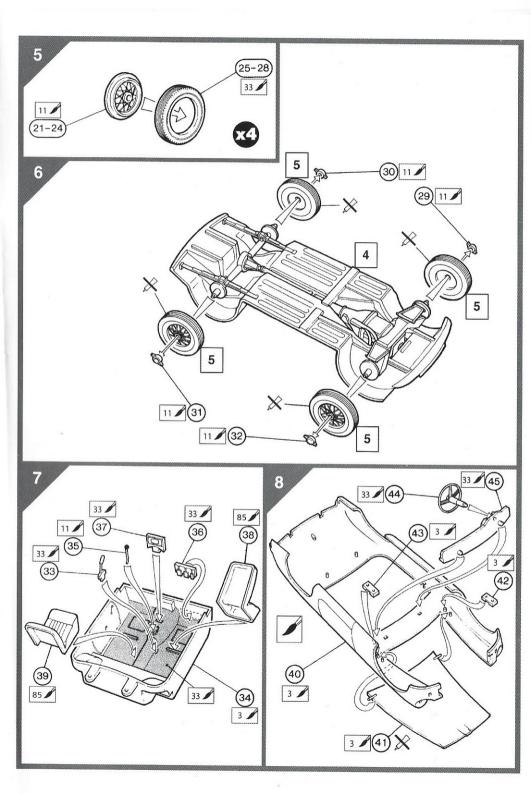
38, 39 Seats

Bodyshell, facia and bonnet

- Paint the components using the colour numbers shown before assembly,
- · Cement the parts together in the order shown.

Parts List

40 Bodyshell 41 Bonnet 42, 43 Bonnet hinge 44 Steering wheel 45 Facia



Stage 9

Assembling bodyshell components

- Paint the components using the colour numbers shown before assembly.
- Cement the parts together in the order shown.

Parts List

8/

7/ Interior assembly (from Stage 7)

Bodyshell assembly (from Stage 8)

46 Front grille

56, 57 Door handle 58

Boot lid handle

Clear plastic component

Stage 10

Assembling bodyshell and floor pan

- Paint the components using the colour numbers shown before assembly.
- Cement the parts together in the order shown.

Parts List

- 6/ Floor pan/drivetrain assembly (from Stage 6)
- Bodyshell assembly (from Stage 9) 9/
- 59 Front bumper
- 60 Rear bumper
- 61 Exhaust system

Stage 11 Hood

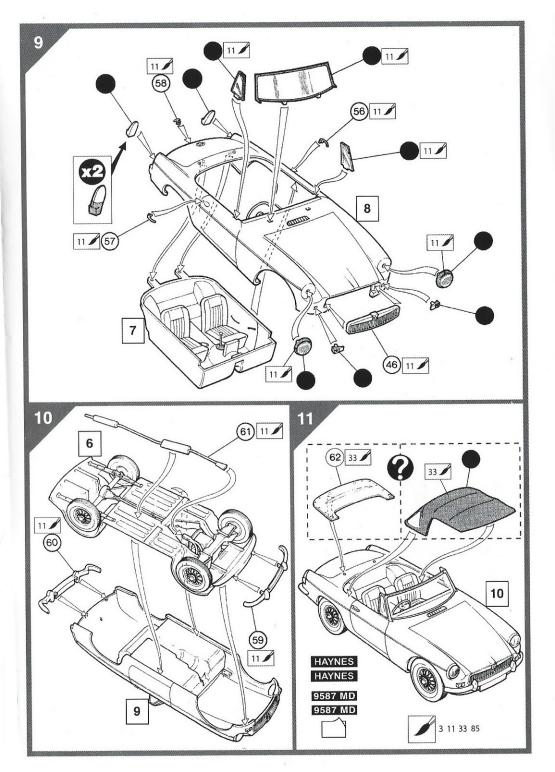
- Paint the components using the colour numbers shown before assembly.
- Cement the parts together in the order shown.

Parts List

10/ Completed car (from Stage 11)

62 Folded roof - roof down

Raised roof (clear plastic) - roof up



CAUTION!

Adults please note! Paints will stain. During creative activities we recommend that children and other users wear overalls and/or old clothes, and that you cover furnishings, carpets and work surfaces. Adult supervision is recommended.



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